

Declaration of Conformity

No.: DOC_HHT_BSH

1. Unique product type identification code:

Glued laminated timber HHT

2. Intended use of the building product according to harmonized technical specification:

Buildings and Bridges

3. Name, registered trade name or brand, along with the address of the producer according to EU regulation No. 305/2011 and "Construction Products (Amendment etc.) (EU Exit) Regulations 2020":

HASSLACHER Holzbauteile GmbH & Co. KG
Am Hundsrück 2
63924 Kleinheubach
Germany

4. Name and address of the authorized agent for the tasks referred to EU regulation No. 305/2011 and "Construction Products (Amendment etc.) (EU Exit) Regulations 2020":

Mark Berridge
Office 20
Victoria Building
Lerret Road
Portland
DT5 1GB

5. System of assessment and verification of performance constancy pursuant to EU regulation No. 305/2011 and "Construction Products (Amendment etc.) (EU Exit) Regulations 2020":

System 1

6. If the building product is regulated by a harmonized standard:

EN 14080:2013

7. Assessment Body(ies):

No. 1245 (CATG Limited)

8. If the building product is regulated by a United Kingdom Technical Assessment (UKTA):

Not applicable



9. Declaration of conformity/performance:

Main Features and Characteristics		Performance	
Mechanical characteristics of glued laminated products	Characteristics of timber	NPD	
	Bending strength	Classification based on the characteristics of laminations according EN 338 – assignment of strength class corresponding Table 4 or 5 EN 14080 Spruce/Fir: GL20h, GL20c, GL22h, GL22c, GL24h, GL24c, GL28h, GL28c, GL30h, GL30c, GL32h, GL32c Larch: GL24h, GL24c, GL28h, GL28c	
	Compression strength		
	Tensile strength		
	Shear strength		
	Modulus of elasticity		
	Bonding strength		
	Strength of finger joints		
	Additional for glued laminated timber with large finger joints: Bending strength of large finger joints		NPD
	Geometrical data		NPD
Resistance to fire		NPD	
Bonding strength	Glue line integrity of surface bonding	Delamination test according EN 14080, Annex C, Test method B	
	Glue lines between components of glued laminated timber	NPD	
	Large finger joints	NPD	
Reaction to fire		D-s2, d0	
Emission of formaldehyde		E1	
Release of other dangerous substances		NPD	
Durability of bonding strength	Species	Spruce/Fir/Larch	
	Adhesive finger joint	PUR / Typ I according EN 15425 I 90 GP 0,3 w	
	Adhesive surface bonding	MUF / Typ I according EN 301 I 90 GP 0,3 S w	
Durability against biological attack	Lamination without preservative treatment	Durability class 5 according EN 350	
	Lamination with preservative treatment	NPD	

NPD – No Performance Determined



10. The performance of the previous product corresponds with the declared performance/the declared performances. For the creation of this conformity/performance in accordance with the EU regulation No. 305/2011 and the "Construction Products (Amendment etc.) (EU Exit) Regulations 2020" the manufacturer is uniquely responsible for.

HASSLACHER Holzbauteile GmbH & Co. KG declares and takes full responsibility for compliance that the product is in conformity with the relevant statutory and regulatory requirements applicable to the product for UKCA marking as outlined above.

Signed in the name of the manufacturer:

Adrian Niehörster / managing director HASSLACHER Holzbauteile GmbH & Co. KG

Name and position



Kleinheubach, 01st January 2025

Place and date of issue

Stamp/signature

