NORITEC Holzindustrie GmbH

Feistritz 1 | 9751 Sachsenburg | Austria T +43 4769 22 49-0 | F +43 4769 22 49-129 info@hasslacher.com | hasslacher.com



Declaration of Conformity

No.: DOC_NTC_BSH

1. Unique product type identification code:

Glued laminated timber NTC

2. Intended use of the building product according to harmonized technical specification:

Buildings and Bridges

Name, registered trade name or brand, along with the address of the producer according to EU regulation No. 305/2011 and "Construction Products (Amendment etc.) (EU Exit) Regulations 2020":

NORITEC Holzindustrie GmbH

Feistritz 1

9751 Sachsenburg

Austria

4. Name and address of the authorized agent for the tasks referred to EU regulation No. 305/2011 and "Construction Products (Amendment etc.) (EU Exit) Regulations 2020":

Mark Berridge

Office 20

Victoria Building

Lerret Road

Portland

DT5 1GB

5. System of assessment and verification of performance constancy pursuant to EU regulation No. 305/2011 and "Construction Products (Amendment etc.) (EU Exit) Regulations 2020":

System 1

6. If the building product is regulated by a harmonized standard:

EN 14080:2013

7. Assessment Body(ies):

No. 1245 (CATG Limited)

8. If the building product is regulated by a United Kingdom Technical Assessment (UKTA):

Not applicable

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9. Declaration of conformity/performance:

Main Features and Characteristics		Performance
Mechanical characteristics of glued laminated products	Characteristics of timber	NPD
	Bending strength	Classification based on the characteristics of laminations
	Compression strength	according EN 338 – assignment of strength class corresponding Table 4 or 5 EN 14080
	Tensile strength	
	Shear strength	Spruce/Fir:
	Modulus of elasticity	GL20h, GL24h, GL24c, GL28h, GL28c,
	Bonding strength	GL30h, GL30c, GL32h, GL32c
	Strength of finger joints	Pine, Larch: GL24h, GL24c, GL28c, GL30h
	Additional for glued laminatd timber with large finger joints: Bending strength of large finger joints	NPD
	Geometrical data	NPD
Resistance to fire		NPD
Bonding strength	Glue line integrity of surface bonding	Delamination test according EN 14080, Annex C, Test method B
	Glue lines between components of glued laminated timber	NPD
	Large finger joints	NPD
Reaction to fire		D-s2, d0
Emission of formaldehyde		E1
Release of other dangerous substances		NPD
Durability of bonding strength	Species	Spruce/Fir, Pine, Larch
	Adhesives	MUF / Type I according EN 301 I 90 FJ 0,1 S w I 90 GP 0,3 S w
Durability against biological attack	Lamination without preservative treatment	Durability class 5 according EN 350
	Lamination with preservative treatment	NPD

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10. The performance of the previous product corresponds with the declared performance/the declared performances. For the creation of this conformity/performance in accordance with the EU regulation No. 305/2011 and the "Construction Products (Amendment etc.) (EU Exit) Regulations 2020" the manufacturer is uniquely responsible for.

NORITEC Holzindustrie GmbH declares and takes full responsibility for compliance that the product is in conformity with the relevant statutory and regulatory requirements applicable to the product for UKCA marking as outlined above.

Signed in the name of the manufacturer:

Stephan Pirker / managing director NORITEC Holzindustrie GmbH

Name and position

Holzindustrie GmbH
9751 Sachsenburg - Apistritz d
AUSTRIA - www.hasslacher.at
T-43347692249-2361
En Uniameritate Hasslacher Norica Timber Groupe
A company of the Hasslacher Norica Timber Group

Sachsenburg, 01st January 2025

Place and date of issue Stamp/signature